

DISCOVER OUR

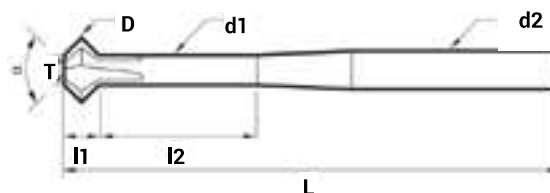
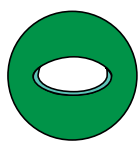
MICRO



CHAMFERING END MILL 90° V-GROOVING (FRONT AND BACK CHAMFERING) 3 FLUTES

TECHNICAL DETAILS

Angle	90°
Material	CARBIDE
Coating	Cr 55
Form	Angle 90°
Series	M05 - metric
Use	Machine
Others	from 0.20 to 0.50 = 1 flute



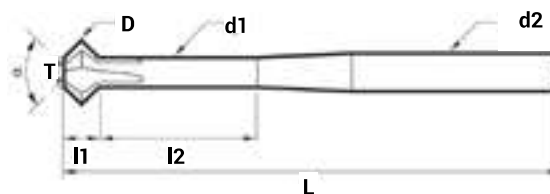
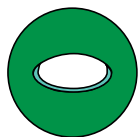
For high quality surface finishing, this range features a constant relief profile that makes longitudinal or interpolated machining easier for front and back faces of holes and surface chamfering

CROMSON M0520 Uncoated	CROMSON M0525-C CR 55 PVD	D	d1 max	T max	L	l1	l2 min	d2 (mm)
77300730	77300735	0.20	0.12	0.12	38	0.11	0.29	3.0
77300740	77300745	0.25	0.15	0.15	38	0.13	0.37	3.0
77300750	77300755	0.30	0.18	0.18	38	0.15	0.45	3.0
77300760	77300765	0.40	0.24	0.24	38	0.19	0.61	3.0
77300770	77300775	0.50	0.30	0.30	38	0.23	0.77	3.0
77300780	77300785	0.60	0.36	0.36	38	0.27	0.93	3.0
77300790	77300795	0.80	0.48	0.48	38	0.35	1.25	3.0
77300800	77300805	1.00	0.70	0.30	60	0.50	5.00	3.0
77300810	77300815	1.50	1.10	0.45	60	0.73	6.00	3.0
77300820	77300825	1.80	1.40	0.60	60	0.75	8.00	3.0
77300830	77300835	2.00	1.50	0.60	60	0.95	8.00	3.0
77300840	77300845	2.80	2.10	0.90	60	1.30	10.00	3.0
77300850	77300855	3.00	2.10	0.90	60	1.50	10.00	3.0

CHAMFERING END MILL 90° V-GROOVING (FRONT AND BACK CHAMFERING) 4 FLUTES

TECHNICAL DETAILS

Angle	90°
Material	CARBIDE
Coating	Cr 55
Form	Angle 90°
Series	M09 - metric
Use	Machine



For high quality surface finishing, this range features a constant relief profile that makes longitudinal or interpolated machining easier for front and back faces of holes and surface chamfering

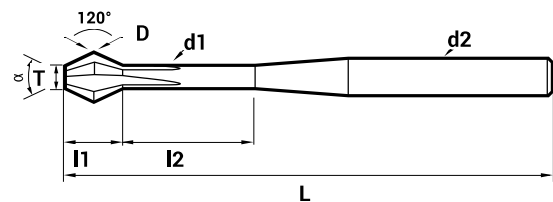
CROMSON M0535 Uncoated	CROMSON M0540-C CR 55 PVD	D	d1 maxi	T maxi	d2 h6	l1	l2 mini	L (mm)
77300860	77300865	2.80	2.20	1.20	6	1.10	10	100
77300870	77300875	3.00	2.20	1.20	6	1.30	10	100
77300880	77300885	3.80	2.90	1.60	6	1.55	12	100
77300890	77300895	4.00	2.90	1.60	6	1.75	12	100
77300900	77300905	4.80	3.40	2.00	6	2.10	15	100

CROMSON M0535 Uncoated	CROMSON M0540-C CR 55 PVD	D	d1 maxi	T maxi	d2 h6	l1	l2 mini	L (mm)
77300910	77300915	5.00	3.40	2.00	6	2.30	15	100
77300920	77300925	5.80	3.80	2.40	6	2.70	18	100
77300930	77300935	6.00	3.80	2.40	6	2.90	18	100
77300940	77300945	7.80	4.90	4.90	6	2.80	34	100
77300950	77300955	8.00	4.90	4.90	6	3.10	34	100
77300960	77300965	9.80	5.90	5.90	6	3.80	34	100
77300970	77300975	1.00	5.90	5.90	6	4.10	34	100
77300980	77300985	11.80	5.90	5.90	6	5.80	34	100
77300990	77300995	12.00	5.90	5.90	6	6.10	34	100
77301000	77301005	15.80	7.90	7.90	10	7.80	34	100
77301010	77301015	16.00	7.90	7.90	10	8.10	34	100

CHAMFERING END MILL 60°V-GROOVING (FRONT AND BACK CHAMFERING) 4 FLUTES

TECHNICAL DETAILS

Angle	60°
Material	CARBIDE
Coating	Cr 55
Series	M06 - metric
Use	Machine



For high quality surface finishing, this range features a constant relief profile that makes longitudinal or interpolated machining easier for front and back faces of holes and surface chamfering

CROMSON M0610-C	D	d1 maxi	T maxi	d2 h6	l1	l2 mini	L (mm)
77300565	2.0	1.50	0.60	3	1.70	8	100
77300575	5.0	3.40	3.40	6	2.80	15	100
77300585	8.0	4.90	4.90	6	5.40	34	100
77300595	12.0	5.90	5.90	6	10.60	34	100

